

* Solid state auto switches marked with "O" are produced upon receipt of order.

* Since there are other applicable auto switches then listed above, refer to page 23 for details.

For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

For the D-P3DWD, refer to the catalog CAT.ES20-201. The D-A9D/M9DDD/P3DWD auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled for the D-A9□/M9□□□ before shipment.)

SMC

Series CA2



JIS Symbol Double acting

Air cushion

Made to	N
Order	(I

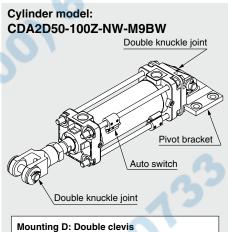
e to ler	Made to Order
Ξ.	(For details, refer to pages 25 to 28.)

Symbol	Specifications
-XA	Change of rod end shape
-XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel
-XC8	Adjustable stroke cylinder/Adjustable extension type
-XC14	Change of trunnion bracket mounting position
-XC15	Change of tie-rod length
-XC30	Rod trunnion

Refer to pages 19 to 23 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Ordering Example of Cylinder Assembly



Mounting D: Double clevis Pivot bracket N: Yes Rod end bracket W: Double knuckle joint Auto switch D-M9BW: 2 pcs.

 Pivot bracket, double knuckle joint and auto switch are shipped together with the product, but not assembled.

Specifications

Bore s	ize (mm)	40	50	63	80	100		
Fluid 🛛		Air						
Action			[Double acting				
Proof pressure	e			1.5 MPa				
Maximum ope	rating pressure	1.0 MPa						
Ambient and fluid temperature		,	Without auto			1)		
			with auto s	witch: -10 to	60°C Note I)			
Minimum oper	ating pressure	0.05 MPa						
Piston speed		50 to 500 mm/s						
Cushion		Air cushion						
Stroke length	tolerance	Up to 250^{st} : $\overset{+1.0}{_{0}}$ 251 to 1000^{st} : $\overset{+1.4}{_{0}}$ 1001 to 1500^{st} : $\overset{+1.8}{_{0}}$			500 st : ^{+1.8}			
Lubrication	vication Not required (Non-lube)							
		Basic, Foot, Rod flange, Head flange						
Mounting		Single clevis, Double clevis, Center trunnion						
Allowable kinetic	When air cushion is activated	2.8	4.6	7.8	16	29		
energy (J) Note 2)	When air cushion is not activated	0.33	0.56	0.91	1.50	2.68		

Note 1) With no freezing

Note 2) Activate the air cushion when operating the cylinder. If this is not done, the piston rod assembly or the tie-rods will be damaged when the allowable kinetic energy exceeds the values shown in the table above.

Standard Strokes/ For model with auto switch, also refer to Minimum Strokes for Auto Switch Mounting on pages 21 and 22.

		(mm)		
Bore size	Standard stroke*	Long stroke (L and F only)		
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500	800		
50, 63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600	1200		
80, 100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700	ø80: 1400 ø100: 1500		

* Intermediate strokes not listed above are produced upon receipt of order.

Rod Boot Material

Symbol	Rod boot material	Max. ambient temperature		
J	Nylon tarpaulin	70°C		
К	Heat resistant tarpaulin	110°C*		

* Maximum ambient temperature for the rod boot

Accessories

~	Mounting	Basic	Axial foot	Rod flange	Head flange	Single clevis	Double clevis	Center trunnion
Standard	Rod end nut	٠	•	•	•		•	•
	Clevis pin	—	—	—	-	-	•	—
Option	Single knuckle joint	٠	•	•	•	•	•	•
	Double knuckle joint (with pin)	•	•	•	•	•	•	•
	With rod boot	•	•	•	•	•	•	•

Minimum Stroke for Auto Switch Mounting

≜Caution

∕∕ SMC

1. The minimum stroke for mounting varies with the auto switch type and cylinder mounting type. In particular, the center trunnion type needs careful attention. (For details, refer to pages 21 and 22.)