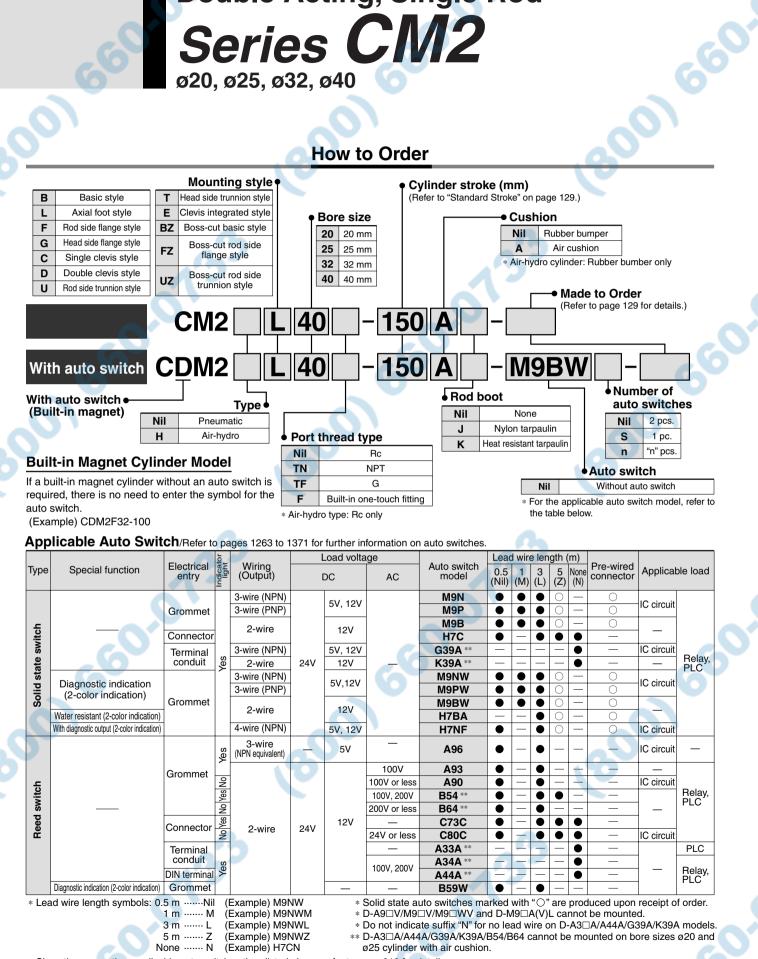
# Air Cylinder: Standard Type **Double Acting, Single Rod** Series CM2

ø20. ø25. ø32. ø40



\* Since there are other applicable auto switches than listed above, refer to page 218 for details.

\* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329.

\* D-A9□/M9□/M9□W auto switches are shipped together (not assembled). (However, auto switch mounting brackets are assembled when being shipped.)

128





#### **Clevis integrated**



#### Made to Order Specifications (For details, refer to pages 1373 to 1498.)

Symbol	Specifications			
<b>—XA</b> □	Change of rod end shape			
—ХВ6	XB6 Heat resistant cylinder (150°C)			
-XB7 Cold resistant cylinder				
-XB9 Low speed cylinder (10 to 50 mm/s)				
-XB12 External stainless steel cylinder				
-XB13 Low speed cylinder (5 to 50 mm/s)				
-XC3 Special port location				
-XC4 With heavy duty scraper				
-XC5 Heat resistant cylinder (110°C)				
-XC6 Piston rod and rod end nut made of stainless st				
-XC8 Adjustable stroke cylinder/Adjustable extension ty				
-XC9 Adjustable stroke cylinder/Adjustable retraction ty				
-XC10 Dual stroke cylinder/Double rod type				
—XC11	Dual stroke cylinder/Single rod type			
—XC12	-XC12 Tandem cylinder			
—XC13	Auto switch mounting rail style			
—XC20	Head cover axial port			
—XC22	Fluororubber seals			
—XC25	No fixed orifice of connecting port			
—XC27	Double clevis pin and double knuckle pin made of stainless steel			
—XC29	Double knuckle joint with spring pin			
—XC35	With coil scraper			
—XC52	Mounting nut with set screw			

### **Rod Boot Material**

Symbol	Rod boot material	Maximum ambient temperature				
J	Nylon tarpaulin	70°C				
κ	Heat resistant tarpaulin	110°C *				
* Maximum ambient temperature for the rod bo itself						

#### Refer to pages 214 to 218 for cylinders with auto switches.

- . Minimum stroke for auto switch mounting
- . Proper auto switch mounting position
- (detection at stroke end) and mounting height Operating range
- Switch mounting bracket: Part no.

# Air Cylinder: Standard Type Double Acting, Single Rod Series CM2

### Specifications

Specificatio						
Bore	size (mm)	20	25	32	40	
Туре		Pneumatic				
Action		Double acting, Single rod				
Fluid		Air				
Proof pressure			1.5	МРа		
Maximum opera	ating pressure		1.0	MPa		
Minimum opera	ting pressure	0.05 MPa				
Ambient and fluid temperature		Without auto switch: -10 to +70°C (No freezing) With auto switch: -10 to +60°C (No freezing)				
Lubrication		Not required (Non-lube)				
Stroke length tolerance		+1.4 0 mm				CJP
Piston speed		Rubber bumper: 50 to 750 mm/s, Air cushion: 50 to 1000 mm/s				
Cushion		Rubber bumper, Air cushion				CJ2
Allowable kinetic energy	Rubber bumper	0.27 J	0.4 J	0.65 J	1.2 J	CM2
	Air cushion (Effective cushion length (mm))	0.54 J (11.0)	0.78 J (11.0)	1.27 J (11.0)	2.35 J (11.8)	CG1

### **Standard Stroke**

Bore size (mm)	Standard stroke <sup>(1)</sup> (mm)	Maximum stroke (mm)			
20	6	1000			
25 🗨	25, 50, 75, 100, 125, 150	1500			
32	200, 250, 300	2000			
40		2000			
Note 1) Other intermediate strokes can be manufactured upon receipt of or Manufacture of intermediate strokes at 1 mm intervals is possible.					

order. Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

Note 2) When exceeding 300 strokes, the allowable maximum stroke length is determined by the stroke selection table (front matter 28).

# Boss-cut style

Boss for the head side cover bracket is eliminated and the total length of cylinder is shortened.

#### **Comparison of the Full Length Dimension** (Versus standard type)

(Terete etail)			(1111)
ø <b>20</b>	ø25	ø <b>32</b>	ø <b>40</b>
▲13 🧠	▲13	▲13	<b>▲</b> 16

# **Mounting style**

- Boss-cut basic style (BZ)
- Boss-cut flange style (FZ)
- Boss-cut trunnion style (UZ)

#### Mounting Bracket/Part No.

Mounting brookst	Min.	Bore size (mm)			ו)	Description (for min. order)
Mounting bracket	order	20	25 3	32	40	Description (for min. order)
Axial foot *	2	CM-L020B	CM-L03	2B	CM-L040B	2 foot, 1 mounting nut
Flange	1	CM-F020B	CM-F03	2B	CM-F040B	1 flange
Single clevis**	1	CM-C020B	CM-C03	B2B	CM-C040B	1 single clevis, 3 liners
Double clevis ***	-		CM-D032B		1 double clevis, 3 liners,	
(with pins)	1	CM-D020B	CIVI-DU3	I-D032B	CM-D040B	1 clevis pins, 2 retaining rings
Trunnion (with nuts)	1	CM-T020B	CM-T03	2B	CM-T040B	1 trunnion, 1 trunnion nut

\* Order 2 foot brackets for each cylinder unit.

- \*\* 3 Liners are attached with a clevis bracket for adjusting the mounting angle.

\*\*\* Clevis pins and retaining rings (cotter pins for ø40) are attached.



MB

MB1

CA2

CS1

CS2

129 a

