

How to Order

ZPT Series
Without buffer

ZPT **02** **U** **N** - **A5**

Pad dia. (mm) Pad type Material Vacuum entry port

Pad diameter

2004	2 x 4
3507	3.5 x 7
4010	4 x 10
02	ø2
04	ø4
06	ø6
08	ø8
10	ø10
13	ø13
16	ø16
20	ø20
25	ø25
32	ø32
40	ø40
50	ø50

Vacuum entry/Mounting thread diameter

Connection	Symbol	Thread diameter	ø2 to ø8 2 x 4, 3.5 x 7, 4 x 10 ø10 to ø16 (Thin section series)	ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	A5	M5 x 0.8	●	●	—	—
	A6	M6 x 1	●	—	—	●
	A8	M8 x 1	—	—	●	●
Female thread	B4	M4 x 0.7	●	—	—	—
	B5	M5 x 0.8	●	●	●	—
	B6	M6 x 1	—	●	●	●
	B8	M8 x 1.25	—	—	●	●
	B01	Rc1/8	—	●	●	●
	N01	NPT 1/8	—	●	●	●
	T01	NPTF 1/8	—	●	●	●

Pad type

(Refer to "Table (1)" for applications.)

U	Flat
C	Flat with ribs
D	Deep
B	Bellows
UT	Thin flat
CT	Thin flat with ribs

Table (1) Pad Diameter/Pad Type

Type	Diameter									
	2 x 4	3.5 x 7	4 x 10	ø2	ø4	ø6	ø8	ø10	ø13	ø16
Flat	●	●	●	●	●	●	●	●	●	●
Flat with ribs	—	—	—	—	—	—	—	—	—	—
Deep	—	—	—	—	—	—	—	—	—	—
Bellows	—	—	—	—	—	—	—	—	—	—
Thin flat	—	—	—	—	—	—	—	—	—	—
Thin flat with ribs	—	—	—	—	—	—	—	—	—	—

Material

N	NBR
S	Silicone rubber
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

⚠ Precautions

Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 49 to 51 for Vacuum Equipment Precautions.

Caution on Design

⚠ Warning

- In cases where workpieces are heavy or dangerous, etc., take measures to address a possible loss of adsorption force (installation of drop prevention guides, etc.).**
In the case of transportation by vacuum adsorption using vacuum pads, adsorption force is lost when there is a drop in vacuum pressure. Furthermore, since vacuum pressure can also deteriorate due to wear and cracking of pads, and vacuum leakage from piping, etc., be certain to perform maintenance on vacuum equipment.

Selection

⚠ Caution

- The pad materials differ depending upon the operating environment.**
An appropriate pad material should be selected. Furthermore, since vacuum pads are manufactured for use with industrial products, they should not have direct contact with pharmaceuticals or food products, etc.
- Depending upon the weight and shape of the workpieces, the diameter, quantity and shape of pads will vary.**
Use the pad lifting force table for reference. Also, the pads selected will differ based upon conditions other than the above, such as the condition of the workpiece surface (presence or absence of oil or water), the workpiece material and its gas permeability. Confirmation is necessary by actually performing vacuum adsorption testing on the subject workpieces.
- Use a buffer for adsorption on fragile workpieces.**
The cushioning by the buffer is necessary when there is variation in the height of workpieces. When further positioning of pads and workpieces is desired, a detent buffer can be used.

- The life of a buffer will be reduced if the lateral force is applied to the buffer shaft.**
Note that sometimes a load is applied to the buffer by a piping tube (pulling or pressing, etc. in a lateral direction).

- Do not apply an impact or large forces to a pad when adsorbing a workpiece.**
This will cause deformation, cracking and wear of the pad to be accelerated. The stiffening ribs, etc. should touch lightly, while staying within the pad skirt's deformation range. Positioning should be performed accurately. Especially in the case of small diameter pads.

- When transporting in an upward direction, factors such as acceleration, wind pressure and impact force must be considered in addition to a workpiece weight.**

Use caution particularly when lifting items such as glass plates and circuit boards, because a large force will be applied by the wind pressure. When a workpiece which is oriented vertically is transported horizontally, large forces are applied by acceleration when movement is started and stopped. Further, in cases where the pad and a workpiece can slip easily, accelerations and decelerations of horizontal movement should be kept low.

- When transporting flat workpieces that have large surface areas using multiple pads, care must be taken when arranging the pads to balance the workpiece.**

Maintenance

⚠ Caution

- Perform pad maintenance regularly.**

Since pads are essentially rubber, deterioration is unavoidable. The rate of deterioration depends upon factors such as conditions of use, environment and temperature. Regular maintenance should be performed. If any damage, splitting, cracking or abrasion has occurred in a pad which appears to be harmful, replace it immediately. Also, take care not to damage the outside of the pad.